



## **Sorting Guide – December 1, 2016**

To reflect the changes to the new Service Agreement, the sorting guide has been updated. The following pictures will demonstrate each sort included in Schedule A (Approved Beverage Container Counts, Sorts and Shipping Containers) of the Service Agreement, as well as refillable containers that are shipped to BDL.

## Aluminum 0 – 1 L

CRIS Code – 1006

Standard Count – 2160 (180 Dozens)





The PET sort includes only clear and translucent blue-tint PET containers.

**Note:** Any PET container that is opaque/solid blue (light does not pass through/you cannot see through) should be sorted as Plastics (Other). All PET containers with a translucent (light passes through/you can see through) blue tint will be placed in the PET sort.

### PET Over 1L Clear & Blue Tint

CRIS Code – 4003

Standard Count – 360 (30 Dozens)





## Pet 0-1L Clear & Blue Tint

CRIS Code – 4006

Standard Count – 1200 (100 Dozens)





The HDPE sort includes only Over 1L Natural HDPE. Please use Milk Jugs and Sunny D as a point of reference for determining if a container is HDPE Natural because these containers do not have any tint added.

**Note: White & Colour HDPE Over 1L are included in the Plastics (Other) Over 1L sort.**

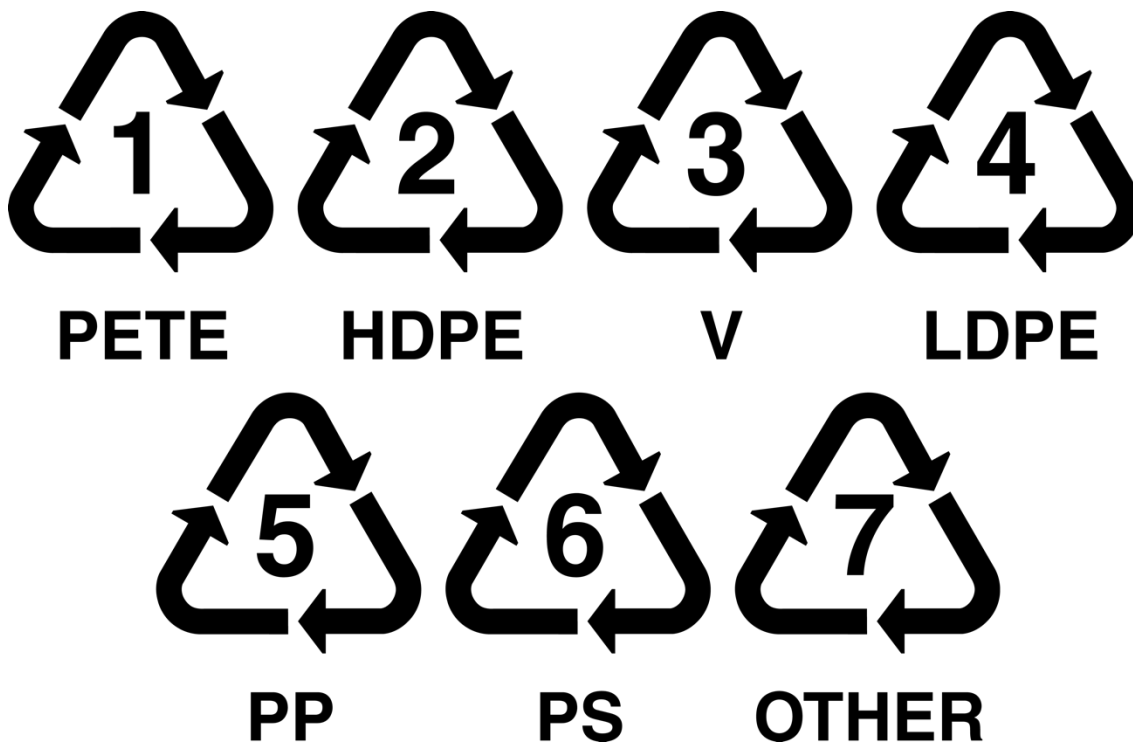
### **HDPE Over 1L (Natural)**

CRIS Code – 4303

Standard Count – 240 (20 Dozens)



### Plastics (Other) Sort



The Plastics (Other) sort contains all plastics other than Clear & translucent blue tint PET (both Over 1L & 0-1L) and Over 1L HDPE Natural. This sort is separated by size and includes the following materials:

#### **Plastics (Other) 0-1L:**

- PET Colour (#1)
- HDPE Natural (#2, 4)
- HDPE White & Colour (#2, 4)
- Polypropylene (#5)
- Other Plastics (#3, 6, 7)

#### **Plastics (Other) Over 1L:**

- PET Colour (#1)
- HDPE White & Colour (#2, 4)
- Polypropylene (#5)
- Other Plastics (#3, 6, 7)

## Plastics (Other) Over 1L

CRIS Code – 4603

Standard Count – 300 (25 Dozen)





## Plastics (Other) 0-1L

CRIS Code – 4606

Standard Count – 1800 (150 Dozens)





## Glass

### Glass Over 1L

CRIS Code - 3003

Standard Count – 420 (35 Dozens)



## Glass 0-1L

CRIS Code - 3006

Standard Count – 960 (80 Dozens)



## Tetra Brik

Tetra Brik can easily be identified by the Tetra Brik symbol found on the bottom of most Tetra Brik containers. Tetra Brik containers can also be identified by the metallic foil that lines the inside the container.





## Tetra Brik Over 1L

CRIS Code - 5003

Standard Count – 420 (35 Dozens)





## Tetra Brik 0-1L

CRIS Code – 5006

Standard Count – 1440 (120 Dozens)



## Gable Top

### Gable Top Over 1L

CRIS Code - 6003

Standard Count – 360 (30 Dozens)



## Gable Top 0-1L

CRIS Code – 6006

Standard Count – 900 (75 Dozens)





## **Bi-Metal**

### **Bi-Metal Over 1L**

CRIS Code – 2003

Standard Count – 360 (30 Dozens)





## Bi-Metal 0-1L

CRIS Code – 2006

Standard Count – 1500 (125 Dozens)



## Drink Pouches 0-1L

CRIS Code – 7006

Standard Count – 1200 (100 Dozens) in a One Way Bag



## **Bag-in-a-Box/Drink Pouch Over 1L**

CRIS Code - 8001

Standard Count – 120 (10 Dozens)

The Bag-in-a-Box sort does not need to be sorted by size.

**Note: Both the bladder and the box need to be included when shipping bag-in-a-box to ABCRC.**



## Plastic One-Way Keg

CRIS Code - 4023

Standard Count – 36 (3 Dozens)

**Note: This material stream includes a variety of Plastic One-Way Kegs, including types like Keg Kegs, Petainers, Poly Kegs, etc. In some cases, a special tool is required to release all pressure from the keg before it can be broken down for shipping.**





## Ceramics

CRIS Code - 3501

Standard Count – 12 (1 Dozen) in a One Way Bag

**Note: If you are unsure about the sort material, please contact the BCMB or refer to the BREG. A single bottle of ceramics can contaminate multiple bags of glass.**



## Refillable Containers

Certain glass bottles are stacked on pallets and shipped to Brewers Distributors Ltd as refillable containers. Industry Standard Bottles (ISB) are the most common type of refillable container, and refer to bottles that are brown, 341 ml in volume, and have a twist-off cap. Chipped, dirty, or damaged bottles should be sorted separately. **Any refillable containers should never be sent to ABCRC, as they will not be eligible for a deposit or handling commission to be paid to the Depot.** Attached to this guide are instructions on stacking and finishing pallets for refillable containers.



## Refillable Containers, cont.

Other types of refillable sorts include the examples below. These sorts must be kept separate from ISBs and shipped according to BDL requirements. Identifying marks usually include embossing on the bottle.

**Sleeman**

**Code: 1404**



**Steam Whistle**

**Code: 865**



**Moosehead**

**Code: 903**





## Refillable Containers – Stacking

Containers sent to BDL must be stacked in a standard way in order for transportation and offload to be done efficiently.

Depending on Depot location and volume of refillable containers consistently being returned, some Depots may ship 5 layers per pallet, while others will ship 7 layers per pallet. Each layer must consist of 24 dozen containers.

At times, low-volume items such as chipped or broken containers, Steam Whistle, Moosehead, and (in some cases) Sleeman, may be shipped as a single layer with the different product types being separated into their own boxes. This allows Depots who see very small numbers of these containers coming through to be able to regularly turn over their inventory of these items. Larger Depots will generally ship full pallets of most refillable items.

Affix an identification sticker on the bottom row on the narrow side of the pallet near the middle of the row. Tie the middle and top rows of the pallet to secure the containers.



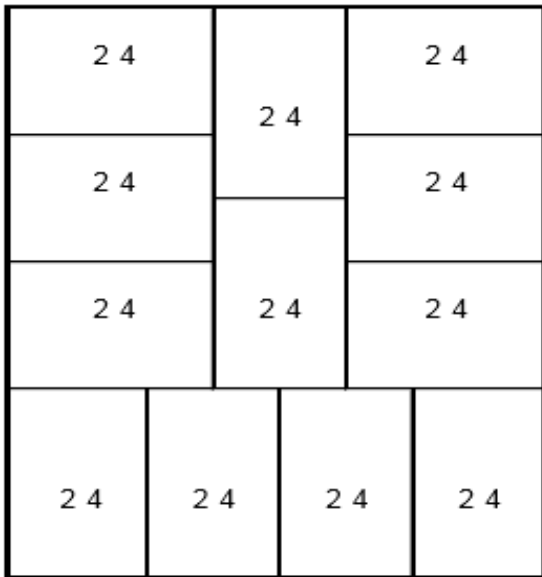


## Stacking Configurations

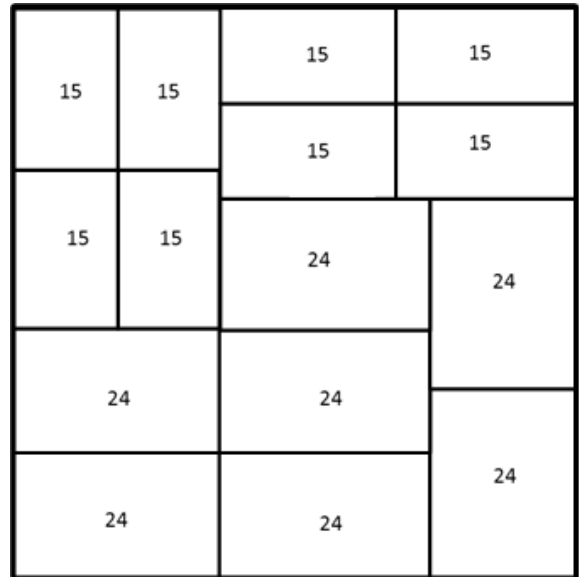
For 12-packs, place two cases together to make one 24-pack spot, or use 4 6-packs placed into a pop can flat (not a repack tray). 15-packs can only be used once you have enough to make one of the configurations below.

When stacking, start the T-shape on one end of the pallet, but then start the top of the T at the opposite end of the pallet on the next row. Alternate each row to create stability.

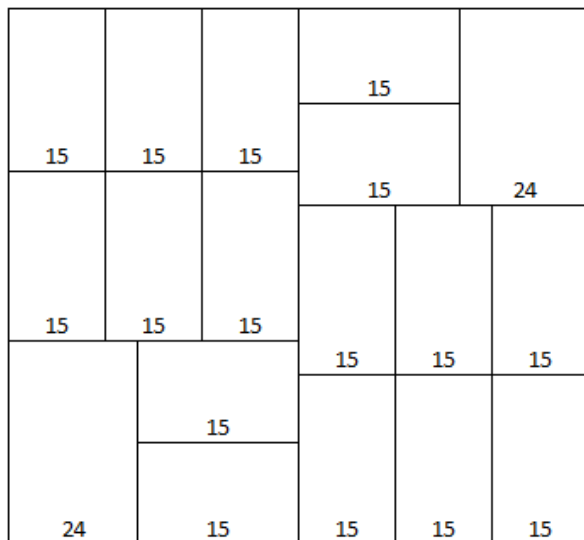
Original beer cases should be used on the corners of each row. Repack trays (supplied by BDL) can be used in all other spots in the pallet.



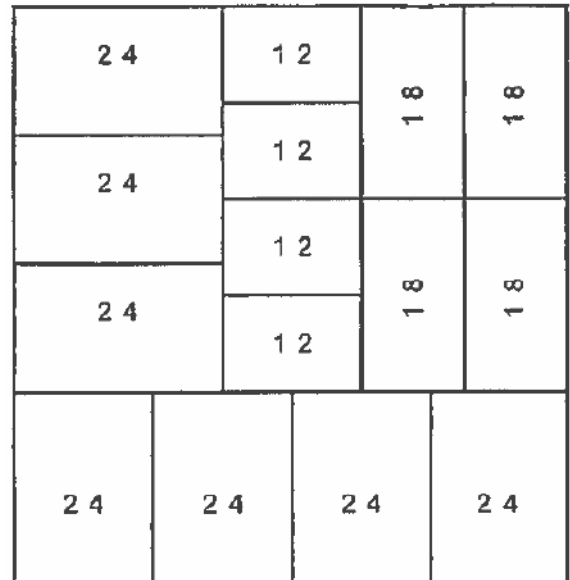
All 24 Packs



Combination of 24/15 Packs  
(need 8 x 15 Packs per layer)



15 Packs (16) and 24 Packs (2)



Combination of 12 / 24 & 18 Packs